

# User Manual

(Version V1.3)

## EVDCool

Uni-polar electronic expansion valve controller



## Introduction

EVDCool is a controller for single pole stepper motor which manages one electronic expansion valve. It is designed for DIN rail assembly and is fitted with removable screw terminals. EVDCool controls refrigerant superheat and optimizes the efficiency of the refrigerant circuit, guaranteeing maximum flexibility, being compatible with various types of refrigerants and valves (Danfoss, Sporlan, Emerson, CAREL, SANHUA). It features low superheat (LowSH), high evaporation pressure (MOP), and low evaporation pressure (LOP) protection, and can manage, as an alternative to superheat control, special functions such as the hot gas bypass, evaporator pressure regulation (EPR) and control of the valve downstream of the gas cooler in transcritical CO2 circuits. The controller can drive an electronic expansion valve in a refrigerant circuit with Digital Scroll compressor, if integrated with a specific UX\* controller via Modbus RTU.

As regards network connectivity, the controller can be connected to either of the following:

- a UX\* controller via RS485/Modbus;
- a supervisor or IOT platform via RS485/Modbus.

In this case, On/Off control is performed via digital input 1, if suitably configured. As well as regulation start/stop, digital inputs 1 can be configured for the following:

- valve regulation optimization after defrosts;
- valve forced open (at 100%);
- regulation backup;
- regulation security.

Another possibility involves operation as a simple positioner with 4 to 20 mA or 0 to 10 Vdc analogue input signal.

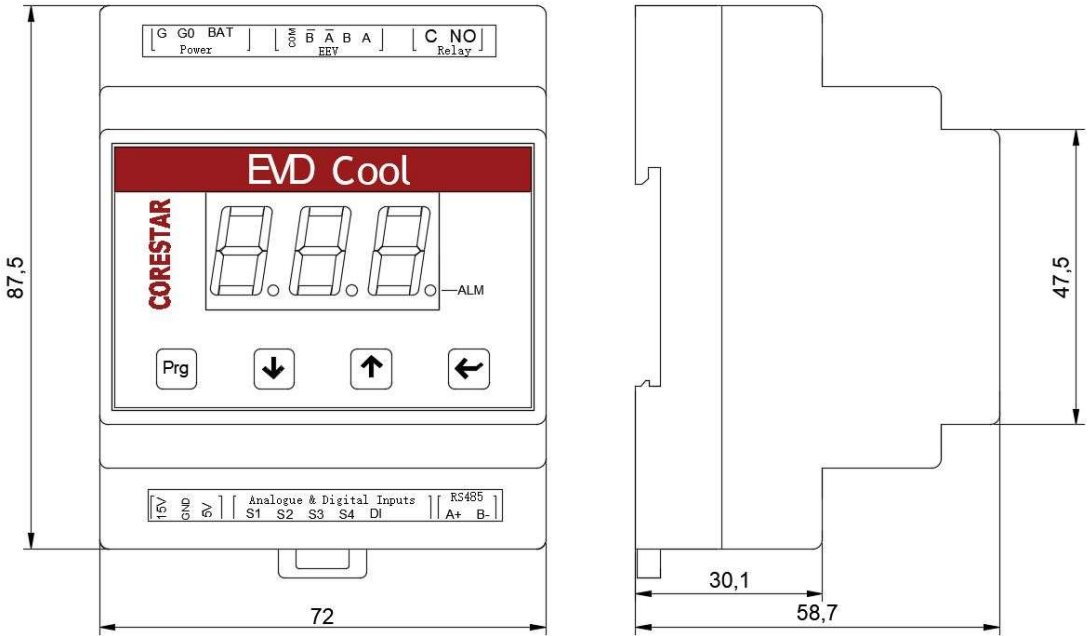
EVDCool has one build-in LED display and one keypad with four keys, so that the user can change/configure parameters easily. normally, the user just needs 4 parameters to start basic regulation:

- refrigerant
- Valve
- Pressure sensor
- main regulation

## Main Features

- electrical connections by removable screw terminals;
- RS485 bus with standard Modbus RTU;
- compatibility with various types of valves;
- superheat control with protection functions for low superheat LowSH, MOP, LOP;
- build-in LED display and keypad, easy to check/change/config parameters;
- parameters protected with password;
- supports both 0.5V~4.5V and 4~20 mA pressure transducer;
- supports both NTC and PT1000 temperature probes
- 4~20 mA or 0~10 Vdc input to use the controller as a positioner controlled by an external signal;
- management of power failures with valve closing (both 24Vac and 24Vdc);
- pre-position time settable by parameter;
- 4 to 20 mA pressure transducer can be shared between up to 5 drivers;

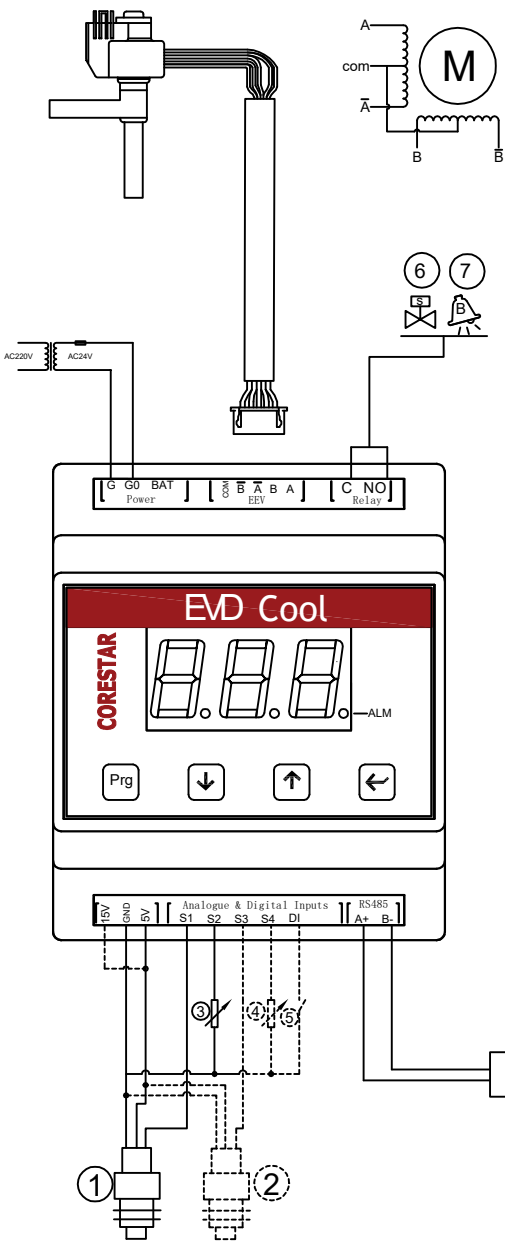
## DIN assembly and dimensions (unit: mm)



## Description of the terminals

|                                                                                     |                                                                                                                   |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| G G0                                                                                | 24VAC or 24VDC power supply, when using DC switching power supply, G=V+, G0=V-                                    |
| VBAT                                                                                | Backup battery                                                                                                    |
|  | EEV stepper motor power supply                                                                                    |
| COM, NO                                                                             | Alarm relay output (COM: common point, NO: normally open)                                                         |
| 15V, 5V                                                                             | Power supply to active probes (15V and 5V cannot be shorted)                                                      |
| GND                                                                                 | Signal ground                                                                                                     |
| S1                                                                                  | Probe 1 (4~20mA or 0.5~4.5V type pressure transducer) or external 4~20mA signal, related to <a href="#">C 0 9</a> |
| S2                                                                                  | Probe 2 (NTC or PT1000) or external 0~10V signal, related to <a href="#">C 1 0</a>                                |
| S3                                                                                  | Probe 3 (4~20mA or 0.5~4.5V type pressure transducer) or external 4~20mA signal                                   |
| S4                                                                                  | Probe 4 (NTC)                                                                                                     |
| DI1                                                                                 | Digital input 1, related to <a href="#">C 0 7</a>                                                                 |
| A                                                                                   | RS485 A or Tx/Rx+                                                                                                 |
| B                                                                                   | RS485 B or Tx/Rx-                                                                                                 |

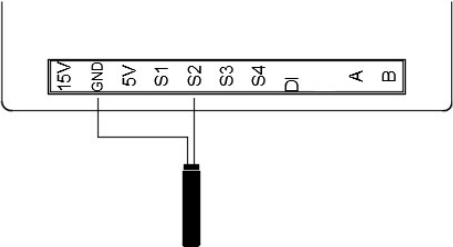
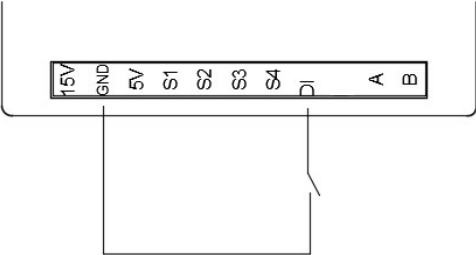
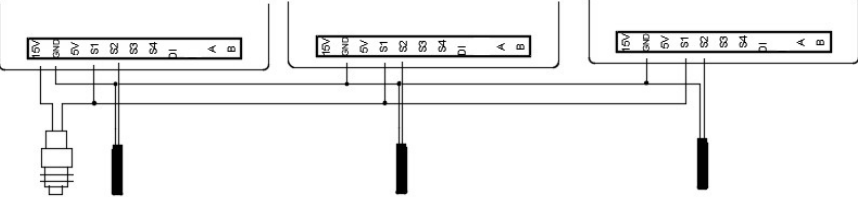
# General Connection diagram



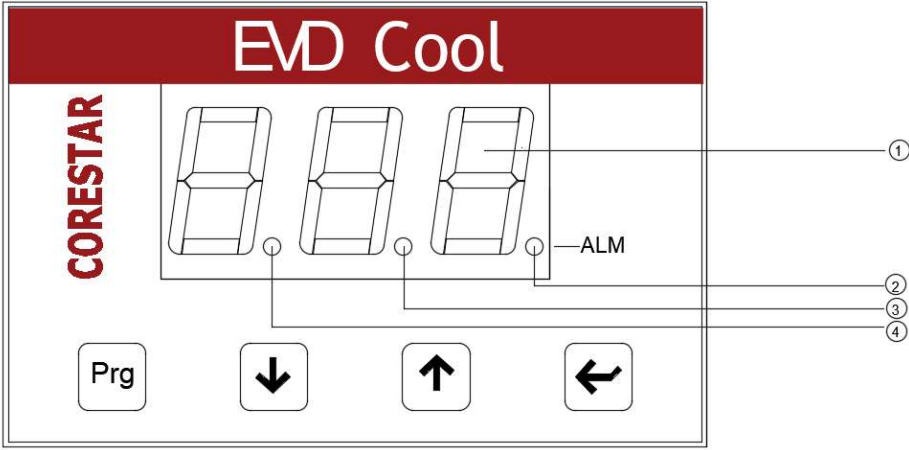
| Code and Meaning |                                              |
|------------------|----------------------------------------------|
| 1                | Pressure transducer                          |
| 2                | Pressure transducer (Optional)               |
| 3                | Temperature probe (NTC /PT1000)              |
| 4                | Temperature probe (NTC /PT1000)              |
| 5                | Digital input                                |
| 6                | Solenoid valve                               |
| 7                | Alarm signal                                 |
| 8                | RS485 adapter, connect to PC or IoT platform |

Wiring diagram

|                     |                     |  |
|---------------------|---------------------|--|
| Pressure transducer | 4-20mA<br>2-wires   |  |
|                     | 4-20mA<br>3-wires   |  |
|                     | 0.5-4.5V<br>3-wires |  |
| positioner          | 4-20mA              |  |
|                     | 0-10V               |  |

|                            |                                                                               |                                                                                     |
|----------------------------|-------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Temperature                | NTC<br><br>NTC-HT<br><br>PT1000                                               |   |
| Digital inputs             | Start/Stop signal                                                             |   |
| Shared Pressure transducer | <ul style="list-style-type: none"><li>● Max 5</li><li>● Only 4~20mA</li></ul> |  |

## LED display icons and keys definition



| Indicator | Normal                                                                                                                                        | Alarming                                                                                                                                      |
|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| ①         | Segments to show menu and value                                                                                                               | Show value alternatively with alarm code                                                                                                      |
| ②         | OFF                                                                                                                                           | Blinking                                                                                                                                      |
| ③         | Lights on when the value to be displayed is a decimal                                                                                         | Lights on when the value to be displayed is a decimal                                                                                         |
| ④         | Lights on when the displayed value is bigger than 999, otherwise off, representing 10 times the displayed value, for example: 1.23 means 1230 | Lights on when the displayed value is bigger than 999, otherwise off, representing 10 times the displayed value, for example: 1.23 means 1230 |
| Key       | Short press                                                                                                                                   | Long (3 seconds) press                                                                                                                        |
|           | --Parameters setup (password 22)<br>--back to menu                                                                                            | Same to short press                                                                                                                           |
|           | -- Menu down<br>-- Value decrease                                                                                                             | --Value fast decrease                                                                                                                         |
|           | --Menu up<br>--Value increase                                                                                                                 | --Value fast increase                                                                                                                         |
|           | --Save changes to RAM, will lose if reboot<br>--show value<br>--back to parameters' code                                                      | Save changes to EEPROM, will NOT lose even if reboot                                                                                          |

## Parameters list

(Note: A: Analogue data, D: Digital data, I: integer data, R: Readable, W: Writable)

| Code                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Description                 | Default | Min | Max  | Unit   | Type | Access | Modbus register |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------|---------|-----|------|--------|------|--------|-----------------|
| <p><b>DO NOT NEED</b> a password to access below parameters, please operate as below steps:</p> <p>Not in edit status and press  → Display shows <b>S H</b> code → press  or  to switch the code → press  to check the value of code → press  back to the code level</p> |                             |         |     |      |        |      |        |                 |
| <b>P 5</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Password entering           | 22      |     |      |        |      |        |                 |
| <b>D P n</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Valve Opening               | 0       | 0   | 100  | %      | A    | R      | 16              |
| <b>S t P</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Valve Steps                 | 0       | 0   | 9999 | 步      | I    | R      | 131             |
| <b>U c c</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Unit capacity               | 0       | 0   | 100  | %      | I    | R/W    | 134             |
| <b>S H</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Super heat                  | 0       | -40 | 180  | K      | A    | R      | 9               |
| <b>S u t</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Suction temperature         | 0       | -60 | 200  | °C     | A    | R      | 4               |
| <b>E u t</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Evaporation temperature     | 0       | -60 | 200  | °C     | A    | R      | 5               |
| <b>E u P</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Evaporation pressure        | 0       | -20 | 200  | bar    | A    | R      | 6               |
| <b>C d t</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Condensing temperature      | 0       | -20 | 200  | °C     | A    | R      | 10              |
| <b>C d P</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Condensing pressure         | 0       | -60 | 200  | bar    | A    | R      | 11              |
| <b>P 1</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Probe S1 reading            | 0       | -20 | 200  | bar/mA | A    | R      | 0               |
| <b>P 2</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Probe S2 reading            | 0       | -60 | 200  | °C     | A    | R      | 1               |
| <b>P 3</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Probe S3 reading            | -20     | 200 | A    | bar/mA | R    | O      | 2               |
| <b>P 4</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Probe S4 reading            | 0       | -20 | 200  | °C     | A    | R      | 3               |
| <b>R n P</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 4 to 20 mA input value (S1) | 4       | 4   | 20   | mA     | A    | R      | 18              |
| <b>U O L</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 0 to 10 V input value (S2)  | 0       | 0   | 10   | V      | A    | R      | 19              |



|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                     |           |          |        |   |   |     |     |   |     |     |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------|-----------|----------|--------|---|---|-----|-----|---|-----|-----|
| <div>DI</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Digital input status (DI 1)                                                                         | 0         | 0        | 1      | - | D | R   | 13  |   |     |     |
| <div>RLP</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Alarm relay output status                                                                           | 0         | 0        | 1      | - | D | R   | 8   |   |     |     |
| <div>NEED input correct password to query or modify below parameters, please operate as below steps:</div> <div>Not in edit status and press <div>Prg</div> →display shows <b>PS</b> code→press <div>←</div>, display will show value <b>0</b> →press <div>↑</div> or <div>↓</div> to increase or decrease the value until it is equal to the correct password→press <div>←</div>, display will show <b>C O I</b> code if password is correct→Press <div>↑</div> or <div>↓</div> to switch the code→press <div>←</div> to query the value of code→ press <div>←</div> back to the code level</div> <div>NOTE:</div> <div>◆ Short press of <div>←</div>, will keep all changes to RAM of controller, all changes will lose if reboot, if you want to keep the changes even reboot, please press <div>←</div> at least 3 seconds</div> <div>◆ If you want to change more than one parameters, you can save them to RAM firstly by short press, and have a long press( 3s) <div>←</div> at last one, so that you can save all changes to EEPROM</div> |                                                                                                     |           |          |        |   |   |     |     |   |     |     |
| <div>COI</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Modbus network address                                                                              | 1         | 1        | 207    | - | I | R/W | 138 |   |     |     |
| <div>CO2</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Modbus connection configuration                                                                     |           |          |        | 2 | 0 | 30  | -   | I | R/W | 201 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Value                                                                                               | Baud rate | Stop bit | Parity |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 0                                                                                                   | 4800      | 2        | none   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 1                                                                                                   | 9600      | 2        | None   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 2                                                                                                   | 19200     | 2        | None   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 4                                                                                                   | 4800      | 1        | None   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 5                                                                                                   | 9600      | 1        | None   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 6                                                                                                   | 19200     | 1        | none   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 16                                                                                                  | 4800      | 2        | even   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 17                                                                                                  | 9600      | 2        | Even   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 18                                                                                                  | 19200     | 2        | Even   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 20                                                                                                  | 4800      | 1        | Even   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 21                                                                                                  | 9600      | 1        | Even   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 22                                                                                                  | 19200     | 1        | Even   |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 24                                                                                                  | 4800      | 2        | odd    |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 25                                                                                                  | 9600      | 2        | Odd    |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 26                                                                                                  | 19200     | 2        | Odd    |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 28                                                                                                  | 4800      | 1        | Odd    |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 29                                                                                                  | 9600      | 1        | Odd    |   |   |     |     |   |     |     |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | 30                                                                                                  | 19200     | 1        | Odd    |   |   |     |     |   |     |     |
| <div>CO3</div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Valve type:<br>0= ExV customized<br>1= ExV uni-polar, 500stps<br>2= ball valve, uni-polar, 2800stps | 1         | 0        | 2      | - | I | R/W | 141 |   |     |     |

|              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |   |    |    |   |   |     |     |
|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---|----|----|---|---|-----|-----|
| <b>C 0 4</b> | Refrigerant:<br>1=R22      2=R134a      3=R404A      4= R407C      5= R410A<br>6=R507A      7=R290      8=R600      9=R600a      10= R717<br>11=R744      12=R728      13=R1270      14=R417A      15=R422D<br>16=R413A      17=R422A      18=R423A      19=R407A      20=R427A<br>21= R245fa      22=R407F      23=R32      24=HTR01      25=HTR02<br>26=R23      27= R1234yf      28=R1234ze      29=R455A      30=R170<br>31=R442A      32 = R447A      33=R448A      34=R449A      35=R450A<br>36=R452A      37 = R508B      38=R452B      39=R513A      40=R454B<br>41=R458A      42 =R515B      43=R1233zd(E)                                                                                                                                                                                                                                                                                                | 3 | 1  | 43 | — | I | R/W | 140 |
| <b>C 0 5</b> | Main regulation:<br>0= user defined;<br>1= Multiplexed showcase/cold room<br>2= Showcase/cold room with compressor on board<br>3= "Perturbed" showcase/cold room<br>4= Showcase/cold room with sub-critical CO2<br>5= R404A condenser for sub-critical CO2<br>6= Air-conditioner/chiller with plate heat exchanger<br>7= Air-conditioner/chiller with tube bundle heat exchanger<br>8= Air-conditioner/chiller with finned coil heat exchanger<br>9= Air-conditioner/chiller with variable cooling capacity<br>10= "Perturbed" air-conditioner/chiller<br>11= EPR back pressure<br>12= Hot gas bypass by pressure<br>13= Hot gas bypass by temperature<br>14= Transcritical CO2 gas cooler<br>15= Analogue positioner (4 to 20 mA)<br>16= Analogue positioner (0 to 10 V)<br>17= Air-conditioner/chiller or showcase/cold room with adaptive control<br>18= Air-conditioner/chiller with Digital Scroll compressor | 1 | 1  | 18 | — | I | R/W | 142 |
| <b>C 0 6</b> | Relay function:<br>1= Disabled<br>2= Alarm relay (open when alarm active)<br>3= Solenoid valve relay (open in standby)<br>4= Valve + alarm relay (open in standby and control alarms)<br>5= Reversed alarm relay (closed in case of alarm)<br>6= Valve status relay (open if valve is closed)<br>7= Direct command<br>8= Faulty closure alarm relay (opened if alarm)<br>9= Reverse faulty closure alarm relay (closed if alarm)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | 2 | 1  | 9  | — | I | R/W | 139 |
| <b>C 0 7</b> | DI 1 function:<br>1= Disabled<br>2= Valve regulation optimization after defrost<br>3= Discharged battery alarm management<br>4= Valve forced open (at 100%)<br>5= Regulation start/stop<br>6= Regulation backup<br>7= Regulation security                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 5 | 1  | 7  | — | I | R/W | 212 |
| <b>C 0 9</b> | Probe S1:<br>Ratiometric (0.5 ~4. 5 V)      Current (4 ~ 20 mA)<br>1= -1...4,2 bar      8= -0,5...7 bar<br>2= -0,4...9,3 bar      9= 0...10 bar<br>3= -1...9,3 bar      10= 0...18,2 bar<br>4= 0...17,3 bar      11= 0...25 bar<br>5= 0,85...34,2 bar      12= 0...30 bar<br>6= 0...34,5 bar      13= 0...44,8 bar<br>7= 0...45 bar      14=shared-0,5...7 bar<br>21= -1 ~ 12,8 bar      15= shared 0...10 bar<br>22= 0 ~ 20,7 bar      16= shared 0...18,2 bar<br>23= 1.86 ~ 43.0 bar      17= shared 0...25 bar<br>24= liquid level      18= shared 0...30 bar<br>25=0...60,0bar      19= shared 0...44,8 bar<br>26=0...90,0bar      20=signal 4~20mA<br>27=signal 0~5V<br>28=0...20bar<br>29=0...25bar                                                                                                                                                                                                          | 3 | -1 | 29 | — | I | R/W | 143 |
| <b>C 1 0</b> | Probe S2:<br>0=user defined      1= NTC normal<br>2= NTC high temperature      3= combined NTC<br>4=0 ~ 10 V signal      5=NTC low temperature<br>6=PT1000                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 1 | -1 | 6  | — | I | R/W | 144 |
| <b>C 1 1</b> | Probe S3:<br>Ratiometric (0.5 ~4. 5 V)      Current (4 ~ 20 mA)<br>1= -1...4,2 bar      8= -0,5...7 bar<br>2= -0,4...9,3 bar      9= 0...10 bar<br>3= -1...9,3 bar      10= 0...18,2 bar<br>4= 0...17,3 bar      11= 0...25 bar<br>5= 0,85...34,2 bar      12= 0...30 bar<br>6= 0...34,5 bar      13= 0...44,8 bar<br>7= 0...45 bar      14=shared-0,5...7 bar<br>21= -1 ~ 12,8 bar      15= shared 0...10 bar                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 3 | -1 | 29 | — | I | R/W | 146 |

|              |                                                                                                                                                             |                                                                                                                          |                     |                     |         |   |     |     |
|--------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|---------------------|---------------------|---------|---|-----|-----|
|              | 22= 0 ~ 20.7 bar<br>23= 1.86 ~ 43.0 bar<br>24= liquid level<br>25=0...60,0bar<br>26=0...90,0bar<br>27=signal 0~5V<br>28=0...20bar<br>29=0...25bar           | 16= shared 0...18,2 bar<br>17= shared 0...25 bar<br>18= shared 0...30 bar<br>19= shared 0...44,8 bar<br>20=signal 4~20mA |                     |                     |         |   |     |     |
| <b>C 12</b>  | Probe S4:<br>0=user defined<br>2=NTC high temperature<br>4=-----<br>6=PT1000<br>1= NTC normal<br>3= combined NTC<br>5=NTC low temperature                   | 1                                                                                                                        | -1                  | 6                   | -       | I | R/W | 147 |
| <b>C 13</b>  | Probe S1 alarm management:<br>1= No action<br>2= Forced valve closing<br>3= Valve in fixed position<br>4= Use backup probe S3 (*)<br>(*) CANNOT BE SELECTED | 3                                                                                                                        | 1                   | 4                   | -       | I | R/W | 151 |
| <b>C 14</b>  | Probe S2 alarm management:<br>1= No action<br>2= Forced valve closing<br>3= Valve in fixed position<br>4= Use backup probe S4 (*)<br>(*) CANNOT BE SELECTED | 3                                                                                                                        | 1                   | 4                   | -       | I | R/W | 152 |
| <b>C 15</b>  | Probe S3 alarm management:<br>1= No action<br>2= Forced valve closing<br>3= Valve in fixed position                                                         | 1                                                                                                                        | 1                   | 3                   | -       | I | R/W | 153 |
| <b>C 16</b>  | Probe S4 alarm management:<br>1= No action<br>2= Forced valve closing<br>3= Valve in fixed position                                                         | 1                                                                                                                        | 1                   | 3                   | -       | I | R/W | 154 |
| <b>P 0 1</b> | S1: calibration offset                                                                                                                                      | 0                                                                                                                        | -60 , -60           | 60 , 60             | bar mA  | A | R/W | 33  |
| <b>P 0 2</b> | S1: calibration gain, 4 to 20 mA                                                                                                                            | 1                                                                                                                        | -20                 | 20                  | -       | A | R/W | 35  |
| <b>P 0 3</b> | Pressure S1: Minimum value                                                                                                                                  | -1                                                                                                                       | -20                 | S1: Max             | bar     | A | R/W | 31  |
| <b>P 0 4</b> | Pressure S1: Maximum value                                                                                                                                  | 9, 3                                                                                                                     | S1: Min             | 200                 | bar     | A | R/W | 29  |
| <b>P 0 5</b> | Pressure S1: Minimum alarm value                                                                                                                            | -1                                                                                                                       | -20 (-290)          | S1: Max alarm value | bar     | A | R/W | 38  |
| <b>P 0 6</b> | Pressure S1: Maximum alarm value                                                                                                                            | 9, 3                                                                                                                     | S1: Min alarm value | 200                 | bar     | A | R/W | 36  |
| <b>P 0 7</b> | S2: calibration offset                                                                                                                                      | 0                                                                                                                        | -20 , -20           | 20 , 20             | ° C , V | A | R/W | 40  |
| <b>P 0 8</b> | S2: calibration gain, 0 ~ 10 V                                                                                                                              | 1                                                                                                                        | -20                 | 20                  | -       | A | R/W | 42  |
| <b>P 0 9</b> | Pressure S2: Minimum alarm value                                                                                                                            | -50                                                                                                                      | -60                 | S2: Max alarm value | ° C     | A | R/W | 45  |
| <b>P 1 0</b> | Pressure S2: Maximum alarm value                                                                                                                            | 105                                                                                                                      | S2: Min alarm value | 200                 | ° C     | A | R/W | 43  |
| <b>P 1 1</b> | S3: calibration offset                                                                                                                                      | 0                                                                                                                        | -60                 | 60                  | Bar     | A | R/W | 34  |
| <b>P 1 2</b> | S3: calibration gain, 4 ~ 20 mA                                                                                                                             | 1                                                                                                                        | -20                 | 20                  | -       | A | R/W | 81  |

|             |                                      |      |                          |                          |        |   |     |     |
|-------------|--------------------------------------|------|--------------------------|--------------------------|--------|---|-----|-----|
| <b>P 13</b> | Pressure S3: Minimum value           | -1   | -20                      | S3: Max                  | bar    | A | R/W | 32  |
| <b>P 14</b> | Pressure S3: Maximum value           | 9, 3 | S3: Min                  | 200                      | bar    | A | R/W | 30  |
| <b>P 15</b> | Pressure S3: Minimum alarm value     | -1   | -20                      | S3: Max alarm value      | bar    | A | R/W | 39  |
| <b>P 16</b> | Pressure S3: Maximum alarm value     | 9, 3 | S3: Min alarm value      | 200                      | bar    | A | R/W | 37  |
| <b>P 17</b> | S4: calibration offset               | 0    | -20                      | 20                       | ° C    | A | R/W | 41  |
| <b>P 18</b> | Pressure S4: Minimum alarm value     | -50  | -60                      | S4: Max alarm value      | ° C    | A | R/W | 46  |
| <b>P 19</b> | Pressure S4: Maximum alarm value     | 105  | S4: Min alarm value      | 200                      | ° C    | A | R/W | 44  |
| <b>r 01</b> | Superheat set point                  | 11   | LowSH: threshold         | 180                      | K      | A | R/W | 49  |
| <b>r 02</b> | start-up delay after defrost         | 10   | 0                        | 60                       | minute | I | R/W | 167 |
| <b>r 03</b> | Hot gas bypass temperature set point | 10   | -60                      | 200                      | ° C    | A | R/W | 27  |
| <b>r 04</b> | Hot gas bypass pressure set point    | 3    | -20                      | 200                      | bar    | A | R/W | 61  |
| <b>r 05</b> | EPR pressure set point               | 3, 5 | -20                      | 200                      | bar    | A | R/W | 28  |
| <b>r 06</b> | PID: proportional gain               | 15   | 0                        | 800                      | -      | A | R/W | 47  |
| <b>r 07</b> | PID: integral time                   | 150  | 0                        | 1000                     | s      | I | R/W | 165 |
| <b>r 08</b> | PID: derivative time                 | 5    | 0                        | 800                      | s      | A | R/W | 48  |
| <b>R 01</b> | LowSH protection: threshold          | 5    | -40                      | Superheat set point      | K      | A | R/W | 55  |
| <b>R 02</b> | LowSH protection: integral time      | 15   | 0                        | 800                      | s      | A | R/W | 54  |
| <b>R 03</b> | LOP protection: threshold            | -50  | -60 (-76)                | MOP protection threshold | ° C    | A | R/W | 51  |
| <b>R 04</b> | LOP protection: integral time        | 0    | 0                        | 800                      | s      | A | R/W | 50  |
| <b>R 05</b> | MOP protection: threshold            | 50   | LOP protection threshold | 200                      | ° C    | A | R/W | 53  |
| <b>R 06</b> | MOP protection: integral time        | 20   | 0                        | 800                      | s      | A | R/W | 52  |

|              |                                                                                                                      |     |     |       |      |   |     |     |
|--------------|----------------------------------------------------------------------------------------------------------------------|-----|-----|-------|------|---|-----|-----|
| <b>R 0 7</b> | MOP: suction temperature threshold (S2)                                                                              | 30  | -85 | 200   | ° C  | A | R/W | 101 |
| <b>R 0 8</b> | Low superheat alarm delay (LowSH)<br>(0= alarm disabled)                                                             | 300 | 0   | 18000 | s    | I | R/W | 170 |
| <b>R 0 9</b> | Low evaporation temperature alarm delay (LOP)<br>(0= alarm disabled)                                                 | 300 | 0   | 18000 | s    | I | R/W | 168 |
| <b>R 1 0</b> | High evaporation temperature alarm delay (MOP)<br>(0= alarm disabled)                                                | 600 | 0   | 18000 | s    | I | R/W | 169 |
| <b>R 1 1</b> | Low suction temperature alarm threshold                                                                              | -50 | -60 | 200   | ° C  | A | R/W | 25  |
| <b>R 1 2</b> | Low suction temperature alarm delay<br>(0= alarm disabled)                                                           | 300 | 0   | 18000 | s    | I | R/W | 136 |
| <b>F 0 1</b> | EEV minimum steps                                                                                                    | 50  | 0   | 9999  | step | I | R/W | 157 |
| <b>F 0 2</b> | EEV maximum steps                                                                                                    | 480 | 0   | 9999  | step | I | R/W | 158 |
| <b>F 0 3</b> | EEV closing steps                                                                                                    | 500 | 0   | 9999  | step | I | R/W | 163 |
| <b>F 0 4</b> | Valve opening at start-up                                                                                            | 50  | 0   | 100   | %    | I | R/W | 164 |
| <b>F 0 5</b> | Valve open in standby<br>(0= disabled= valve closed; 1=enabled = valve open according<br>to parameter <b>F 0 6</b> ) | 0   | 0   | 1     | -    | D | R/W | 22  |
| <b>F 0 6</b> | Valve position in stand-by<br>0 = 25%      1...100% = % opening                                                      | 0   | 0   | 100   | %    | I | R/W | 218 |
| <b>F 0 7</b> | Pre-position time                                                                                                    | 6   | 0   | 18000 | s    | I | R/W | 217 |
| <b>F 0 8</b> | enable manual valve positioning                                                                                      | 0   | 0   | 1     | -    | D | R/W | 23  |
| <b>F 0 9</b> | Manual valve position                                                                                                | 0   | 0   | 9999  | step | I | R/W | 166 |
| <b>F 1 0</b> | Power supply type<br>0= 24 Vac; 1= 24 Vdc                                                                            | 1   | 0   | 1     | -    | D |     | 46  |
| <b>F 1 1</b> | Valve move direction:<br>0= direct      1= reverse                                                                   | 0   | 0   | 1     | -    | I | R/W | 209 |
| <b>F 1 2</b> | Valve moving speed                                                                                                   | 50  | 10  | 500   | PPS  | I | R/W | 159 |

|              |                                            |   |   |     |   |   |     |     |
|--------------|--------------------------------------------|---|---|-----|---|---|-----|-----|
| <b>Reset</b> | Reset to default parameters(password: 123) | 0 | 0 | 999 | - | I | R/W | 130 |
|--------------|--------------------------------------------|---|---|-----|---|---|-----|-----|

## Technical Specifications

|                             |                                    |                                                                                                                                                                                    |                                                                                      |
|-----------------------------|------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| Power supply                |                                    | 24 Vac (+10/-15%) 50/60 Hz, to be protected by external 2 A type T fuse<br>24 Vdc (+10/-15%) , to be protected by external 2 A type T fuse. (need to change F09 value accordingly) |                                                                                      |
| Max power consumption       |                                    | 10.0 W                                                                                                                                                                             |                                                                                      |
| Backup power supply         |                                    | 22 Vdc+/-5%                                                                                                                                                                        |                                                                                      |
| Valve connection cable      |                                    | 5 or 6-wire shielded cable AWG 18/22, Max length is 10m or AWG14, Max length 50m                                                                                                   |                                                                                      |
| Digital input               |                                    | Digital input to be activated from voltage-free contact or transistor to GND. Closing current 5 mA; Max length 30 m                                                                |                                                                                      |
| Probes<br>(Max length: 10m) | S1                                 | Ratiometric pressure probe (0.5 to 4..5V):<br>• resolution 0.1 % fs;<br>• measurement error: 2% fs maximum; 1% typical                                                             |                                                                                      |
|                             |                                    | Current type pressure probe (4 to 20 mA):<br>• resolution 0.5 % fs;<br>• measurement error: 8% fs maximum; 7% typical                                                              |                                                                                      |
|                             |                                    | Shared current type pressure probe (4 to 20mA). Maximum number of drivers connected=5                                                                                              |                                                                                      |
|                             | S2                                 | Low temperature NTC:<br>• 10 K Ω at 25° C, -50T90 ° C;<br>• measurement error: 1° C in range -50T50 ° C; 3° C in range +50T90 ° C                                                  |                                                                                      |
|                             |                                    | High temperature NTC:<br>• 50 K Ω at 25° C, -40T150 ° C;<br>• measurement error: 1.5 ° C in range -20T115 ° C, 4 ° C in range outside of -20T115 ° C                               |                                                                                      |
|                             |                                    | Combined NTC:<br>• 10 K Ω at 25 ° C, -40T120 ° C;<br>• measurement error: 1 ° C in range -40T50 ° C; 3° C in range +50T90 ° C                                                      |                                                                                      |
|                             |                                    | PT1000:<br>• support class A and Class B;<br>measurement range: -85 T 100° C                                                                                                       |                                                                                      |
|                             |                                    | 0 to 10 V input (max 12 V):<br>• resolution 0.1 % fs;<br>• measurement error: 9% fs maximum; 8% typical                                                                            |                                                                                      |
|                             | S3                                 | Ratiometric pressure probe (0.5 to 4..5V):<br>• resolution 0.1 % fs;<br>• measurement error: 2% fs maximum; 1% typical                                                             |                                                                                      |
|                             |                                    | current pressure probe (4 to 20 mA):<br>• resolution 0.5 % fs;<br>• measurement error: 8% fs maximum; 7% typical                                                                   |                                                                                      |
|                             |                                    | Shared current type pressure probe (4 to 20mA). Maximum number of drivers connected=5                                                                                              |                                                                                      |
|                             | S4                                 | Low temperature NTC:<br>• 10 K Ω at 25° C, -50T90 ° C;<br>• measurement error: 1° C in range -50T50 ° C; 3° C in range +50T90 ° C                                                  |                                                                                      |
|                             |                                    | High temperature NTC:<br>• 50 K Ω at 25° C, -40T150 ° C;<br>• measurement error: 1.5 ° C in range -20T115 ° C, 4 ° C in range outside of -20T115 ° C                               |                                                                                      |
|                             |                                    | Combined NTC:<br>• 10 K Ω at 25 ° C, -40T120 ° C;<br>• measurement error: 1 ° C in range -40T50 ° C; 3° C in range +50T90 ° C                                                      |                                                                                      |
|                             | Relay output                       |                                                                                                                                                                                    | SPST, normally open contact; 5A, 250 Vac resistive load; 2 A, 250 Vac inductive load |
|                             | Active pressure probe power supply |                                                                                                                                                                                    | +5 Vdc+/-2% or 15 Vdc+/-10%                                                          |
|                             | RS485 serial connection            |                                                                                                                                                                                    | Max length 1000m with shielded cable                                                 |
| Assembly                    |                                    | DIN                                                                                                                                                                                |                                                                                      |
| Connectors                  |                                    | removable, pitch 5.0mm, cable size 0.5 to 2.5 mm <sup>2</sup> (12 to 20 AWG)                                                                                                       |                                                                                      |
| Dimensions (mm)             |                                    | LxHxW=72x87.5x58.7                                                                                                                                                                 |                                                                                      |
| Operating conditions        |                                    | -25 to 60° C <90% RH, non-condensing                                                                                                                                               |                                                                                      |
| Storage conditions          |                                    | -35 to 60° C <90% RH, non-condensing                                                                                                                                               |                                                                                      |
| Index of protector          |                                    | IP20                                                                                                                                                                               |                                                                                      |
| Conformity                  |                                    | Electrical safety: EN 60730-1, EN 61010-1, UL873, VDE 0631-1<br>EMC: EN 61000-6-1, EN 61000-6-2, EN 61000-6-3, EN 61000-6-4; EN61000-3-2, EN55014-1, EN55014-2, EN61000-3-3.       |                                                                                      |

## Alarms

| Alarm type                             | Possible reasons                                                        | Alarm code   | Relay                    | Reset                               | Effects on control               | Check/solutions                                                                                                                                             |
|----------------------------------------|-------------------------------------------------------------------------|--------------|--------------------------|-------------------------------------|----------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Probe S1                               | Probe S1 faulty or exceeded set alarm range                             | <i>P 1</i>   | Depends on Configuration | Automatic                           | Depends on parameter <i>C 13</i> | Check the probe connections.<br>Check the “Probe S1 alarm management”, & “Pressure S1: Minimum & Maximum alarm value” parameters                            |
| Probe S2                               | Probe S2 faulty or exceeded set alarm range                             | <i>P 2</i>   | Depends on Configuration | Automatic                           | Depends on parameter <i>C 14</i> | Check the probe connections.<br>Check the “Probe S2 alarm management”, & “Temperature S2: Minimum & Maximum alarm value ” parameters                        |
| Probe S3                               | Probe S3 faulty or exceeded set alarm range                             | <i>P 3</i>   | Depends on configuration | Automatic                           | Depends on parameter <i>C 15</i> | Check the probe connections.<br>Check the “Probe S3 alarm management”, & “Pressure S3: Minimum & Maximum alarm value” parameters                            |
| Probe S4                               | Probe S4 faulty or exceeded set alarm range                             | <i>P 4</i>   | Depends on configuration | Automatic                           | Depends on parameter <i>C 16</i> | Check the probe connections.<br>Check the “Probe S4 alarm management”, & “Temperature S4: Minimum & Maximum alarm value ” parameters                        |
| LowSH<br>(low superheat)               | LowSH protection activated                                              | <i>L S H</i> | Depends on configuration | Automatic                           | Protection action activated      | Check the “LowSH protection: threshold & alarm delay” parameters                                                                                            |
| LOP<br>( low evaporation temperature)  | LOP protection activated                                                | <i>L O P</i> | Depends on configuration | Automatic                           | Protection action Activated      | Check the “LOP protection: threshold & alarm delay” parameters                                                                                              |
| MOP<br>( high evaporation temperature) | MOP protection activated                                                | <i>M O P</i> | Depends on configuration | Automatic                           | Protection action Activated      | Check the “MOP protection: threshold & alarm delay” parameters                                                                                              |
| Low suction temperature                | Threshold and delay time exceeded                                       | <i>L S u</i> | Depends on configuration | Automatic                           | No effect                        | Check the threshold and delay parameters                                                                                                                    |
| EEPROM damaged                         | EEPROM for operating and/or unit parameters damaged                     | <i>E E P</i> | Depends on configuration | Replace controller/ contact service | Totally shutdown                 | Replace controller/ contact service                                                                                                                         |
| EEV motor error                        | Valve motor fault                                                       | <i>E E U</i> | Depends on configuration | Automatic                           | interruption                     | Check the connections and the condition of the motor.<br>Switch controller off and on again                                                                 |
| Wrong power supply mode                | Power supply mode not correct<br>( <i>F 0 9</i> )<br>Main power failure | <i>b P r</i> | Depends on configuration | Automatic                           | Totally shutdown                 | Check if F09 parameter is correct.<br>If using a backup battery, this alarm will be activated                                                               |
| Network error                          | RS485 network communication error                                       | <i>n E t</i> | No change                | Automatic                           | No effect                        | Check serial cable connections<br><i>C07</i> parameter wrongly configured, if controller work in alone, no network connection, <i>C07</i> should equal to 5 |